

Work Order ID 102115

102115

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Monday, May 27, 2013 10:23:22 AM

Item ID: D4021-5

Accept

N9000040100

Setup Start *NS1*

Revision ID:

Item Name: Blanking Plate

Stop *NS2*

Start Date: 5/27/2013 Start Qty: 2.00 *2*

Cust Item ID:

Required Date: 5/29/2013 Req'd Qty: 2.00 *2*

Customer:

Reference: PAINT BLACK SANDTEX - Rework

Approvals: Process Plan: *MMK* Date: *13-5-27*

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

D4021

B

160

0.00

160

HandFinish

Memo

0.00

Hand Finishing

STRIP PAINT AND RE-PAINT

2 x 6 BR 13-5-27

170

QC7-Inspect Chemical Conversion Coat

0.00

170

QC

Memo

0.00

Quality Control

N/A

180

Black Sandtex(Ref:4.3.5.7) per QSI005 4.3

0.00

180

Powdercoat

Memo

0.00

Powder Coating

Start Time: 2:30 2 x 6 m / 13/05/27
Temp: 320°F
Finish Time: 3:00

M 123480

Work Order ID 102115

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Monday, May 27, 2013 10:23:22 AM

Item ID: D4021-5

Accept

N9000040100

Setup Start ***NS1***

Revision ID:

Item Name: Blanking Plate

Stop ***NS2***

Start Date: 5/27/2013 Start Qty: 2.00

2

Cust Item ID:

Required Date: 5/29/2013 Req'd Qty: 2.00

2

Customer:

Reference: PAINT BLACK SANDTEX

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

190

QC3- Inspect Part Finish

0.00

190

QC

Memo

0.00

Quality Control

2x d 11/05/27

200

Identify as per dwg & Stock Location: PPP

0.00

200

Packaging

Memo

0.00

Packaging

101979

2x BR 13-5-07

210

QC21- Final Inspection - Work Order Release

0.00

210

QC

Memo

0.00

Quality Control

13/5/28

MLJ 13-05-28

Picklist Print

Monday, May 27, 2013 10:23:21 AM

Page 1

Work Order ID: 102115
Parent Item: D4021-5
Parent Item Name: Blanking Plate

Start Date: 5/27/2013

Required Date: 5/29/2013

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP RevA: new issue DD 09.11.25 verified by:EC IPP Rev:B as per dwg REV.A DD
10.02.22 verified by:EC IPP Rev:C as per dwg revB DD 10.04.20 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4021-5 Blanking Plate		Manufactured	No				Each	6.0000		2			

Location

ST084

Loc Qty

6

2

4

Loc Code

85065

98260

X2

MF 135-27